



Material - ISO 15201 ZP27

Standard Specification for Zinc and Zinc Alloys - Castings

Group - Non-Ferrous Zinc Alloy

Sub Group - ISO 15201 Zinc and Zinc Alloys - Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	25.000 - 28.000	As-Cast or Aging	
Cadmium	Cd %	0.006 max.		
Copper	Cu %	2.000 - 2.500		
Iron	Fe %	0.075 max.		
Magnesium	Mg %	0.010 - 0.020		
Lead	Pb %	0.006 max.		
Tin	Sn %	0.003 max.		
Zinc	Zn %	Balance		
-	-	-		
			Mechanical Properties	
-	-	-	Tensile Strength in Mpa	425 min.
-	-	-	Yield Strength in Mpa	370 min.
-	-	-	Elongation in %	2.5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	120 min.
-	-	-	Impact in Joule	10 min. @RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
ZA-27	ANSI/AA	USA	Casting
B86 ZA27	ASTM	USA	Casting
B240 ZA27	ASTM	USA	Ingot and Casting
Z35841	UNS	USA	Casting
ZP2720	ISO	International	Casting
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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